





判定附者膜质、数量、可否再生,确认规格参数的内容等。 Judging adhesive film, quantities and regeneration. 在酸性或碱性水溶液中浸泡、比例附着膜。 Immersed in acid or alkaline solution, with proportional adhesive film. 使用喷射机剥离附着膜。 Peel off the adhesive film by ejector. 使用喷射机,除去剥离作业的斑迹的同时,为了提高膜的附着性,将 表面按一定的粗糙度处理好。 Use ejector to get rid of mark left by peel-of work, while treating the surface as per the certain coarseness to enhance the adhesion of film. 检查歪曲(反翘、变形等)的有无的同时,如零部件有损伤要修理。 While checking if there is distortion, counter-warpage and transformation, it is required to repair the damaged parts. 检查尺寸、歪曲、表面的粗糙度、丝锥孔等。 Check sizes, distortion and surface coarseness. 使用水系自动精密洗净装置及纯水自动精密洗净装置,进行脱脂洗净。 To carry out degreased cleaning by using water-system auto fine cleaner and DI-water auto fine cleaner. 通过高真空加热干燥除去水分。 Drying by high-vacuum heater & ovening. 检查应剥离的膜、脏污、喷射研磨剂等的残渣、异物等的附着、尺寸不 良伤、变形、反翘、锈、破损等的欠缺。 Check the stripped film, dirt, residues and foreign matter of ejected abrasive, deformation, counter-warpage, rusting and damages, etc. 洗净完毕的零件用防带电聚乙烯袋和空气帽进行二重包装。包装时,用 专用的塑料箱并放入足够的缓冲材料。 The parts washed are required to be packaged twice by anti-electrification polyethylene and air cap.you need to use specialized plastic box with adequate buffer materials when packaging. 我社专用邮班或送货上门。 We will deliver goods by special post or personally.



喷







## 砂 Blasting

七槽洗净 7-Tubs cleaning

## 射 Plasma Spraying